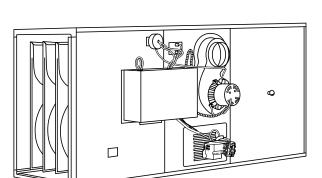
# HORIZONTAL INDUCED-COMBUSTION GAS FURNACE

### Model 349HAV

Sizes 050 thru 125 Series B



### **FEATURES**

**MONOPORT INSHOT BURNERS**—Produce precise air-to-gas mixture which gives a clean burn. The large monoport on the inshot (injection-type) burners seldom, if ever, needs cleaning.

**FOUR-PASS HEAT EXCHANGER**—This design accelerates heat transfer and extracts heat that conventional heat exchangers waste up the flue. The heat exchanger is made of aluminized steel for corrosion resistance.

The heat exchanger is a special version of the serpentine design utilized for years because of its reliability. The heat exchanger is positioned in the furnace to extract additional heat from the combustion products.

**LIMITED WARRANTY**—20-year warranty on the heat exchanger. One-year warranty on solid-state control. Your dealer has details.

**SAFETY**—The 349HAV has 3 select safety control features: (1) a self-checking draft control circuit that must reset before another burner cycle can begin, (2) a blower interlock switch that prevents furnace operation when the blower door is removed, (3) 100% shutoff of main burner gas by solid-state control if established flame is not sensed after an ignition attempt.

### SOLID-STATE BLOWER CONTROL OFF TIMING

**ADJUSTABLE**—Timed blower operation gives precise, adjustable control of blower operation. The off timing can be adjusted with convenient DIP switches.

**SOLID-STATE CONTROL CENTER**—The printed-circuit board and all internal wiring are factory installed. Screw terminals permit quick connection of thermostat and air conditioning control circuits.

**INSULATED CASING**—Foil-faced insulation in the heat exchanger section cuts heat loss.

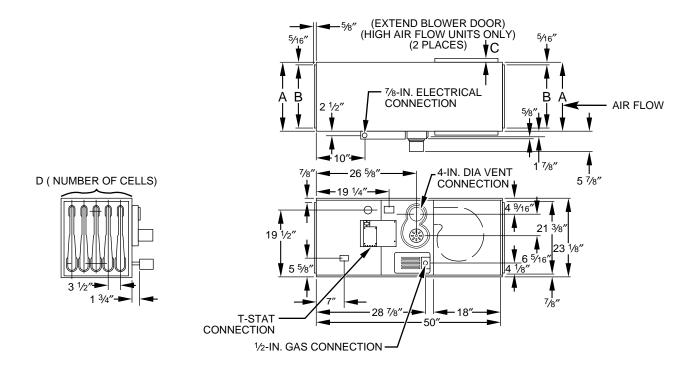
**INSTALLATION FLEXIBILITY**—The furnace is factory-shipped in the horizontal left configuration but can easily be "rolled over" for horizontal right airflow, allowing greater installation and service flexibility.

**OLD FURNACE REPLACEMENT**—The 50-in. casing length makes the model 349HAV Furnace ideal for replacement applications.

**CERTIFICATIONS**—The 349HAV units are A.G.A. and C.G.A. design certified for use with natural and propane gases, as well as GAMA efficiency rating certified. The model 349HAV meets California Air Quality Management District emission requirements.

Using advanced technology and craftsmanship, Bryant has reached its goal of developing a dedicated horizontal induced-combustion gas furnace.

The model 349HAV Gas-Fired Horizontal Induced-Combustion Gas Furnace is the result of an extensive research and development project to build an affordable induced-combustion furnace that achieves a rating of 80% Annual Fuel Utilization Efficiency (AFUE). The 349HAV is designed for reliability, efficiency, and quiet operation. Its unique arrangement of gas controls and its combustion system make this furnace an industry pacesetter.



A96068

## **DIMENSIONS (In.)**

	UNIT DIMENSIONS			AND R	SUPPLY ETURN IINGS	EXTENDED BLOWER DOOR*	NUMBER OF CELLS NET	
UNIT SIZE	Length	Width A	Height	Width B	Height	С	D	WT (LB)
036050	50	13-1/2	23-18	11-5/8	21-3/8	Flush	2	112
036075	50	13-1/2	23-1/8	11-5/8	21-3/8	Flush	3	121
048075	50	13-1/2	23-1/8	11-5/8	21-3/8	1	3	125
048100	50	17	23-1/8	15-1/8	21-3/8	Flush	4	141
060100	50	17	23-1/8	15-1/8	21-3/8	1	4	149
060125	50	20-1/2	23-1/8	18-5/8	21-3/8	Flush	5	161

<sup>\*</sup> High airflow units only.

## **CLEARANCES (In.)**

UNIT SIZE	036050, 036075, 048075, 048100, 060100, AND 060125
Sides	6
Back	6*
Тор	2
Vent Connector	6
Front Casing	6*
Front Service	30

<sup>\*</sup> Measured from end of inducer motor.







# MEETS DOE RESIDENTIAL CONSERVATION SERVICES PROGRAM STANDARDS.

Before purchasing this appliance, read important energy cost and efficiency information available from your retailer.

### **SPECIFICATIONS**

UNIT SIZE	036050	036075	048075	048100	060100	060125				
RATINGS AND PERFORMANCE										
Input Btuh*		50,000	75,000	75,000	100,000	100,000	125,000			
Output Capacity† Non	weatherized ICS	40,000	60,000	60,000	80,000	80,000	100,000			
AFUE%† Non	weatherized ICS	80.0	80.0	80.0	80.0	80.0	80.0			
Certified Temperature Rise Range °F		40—70	40—70	30—60	40—70	30—60	40—70			
Certified External Static Pressure	Heating	0.10	0.12	0.12	0.15	0.15	0.20			
	Cooling	0.50	0.50	0.50	0.50	0.50	0.50			
Airflow CFM	Heating	955	1210	1445	1620	1935	1965			
	Cooling	1200	1280	1625	1615	1990	2015			
ELECTRICAL										
Units Volts—Hertz—Phase		115—60—1								
Minimum Wire Size		14	14	14	14	12	14			
Maximum Wire Length (Ft)‡		30	28	25	28	34	25			
Maximum Unit Amps		9.3	9.9	11.3	9.9	13.1	11.3			
Operating Voltage Range Min—Max					—127	1				
Maximum Fuse Size or Ckt Bkr Amp	15	15	15	15	20	15				
Transformer (24v)		40va								
External Control	12va									
Power Available	21va									
Air Conditioning Blower Relay	Standard									
CONTROLS										
Limit Control		SPST								
Heating Blower Control		Solid-State Time Operation								
Burners (Monoport)		2	3	3	4	4	5			
Gas Connection Size				1/2-i	n. NPT					
GAS CONTROLS										
Gas Valve (Redundant)	Manufacturer	Honeywell								
Min. Inlet F	4.5 (Natural Gas)									
	Pressure (In. wc)	13.6 (Natural Gas)								
Ignition Device				Hot Su	rface Pilot					
BLOWER DATA		1/0 500	1/2 500	1/2 500	1/2 000	0/4 500	1/0 500			
Direct-Drive Motor HP—Type		1/3—PSC	1/3—PSC	1/2—PSC	1/3—PSC	3/4—PSC	1/2—PSC			
Motor Full Load Amps		7.9	8.2	9.6	8.2	11.7	9.6			
RPM (Nominal)—Speeds	,	1075—3	1075—3	1075—3	1075—3	1075—3	1075—3			
Blower Wheel Diameter X Width (In.	,	10 X 8	10 X 8	12 X 8	10 X 9	12 X 9	12 X 12			
Filter Size—Permanent Washable (I	13 X 23 X 1/2 16-1/2 X 23 X 1/2 20 X 23 X 1/2									
FACTORY-AUTHORIZED AND LIST	TED, DEALER-INS	TALLED OPTIO	JNS		ID A					
Electronic Air Cleaner	AIRA									
Humidifier‡‡	912D, 912E, 913B, 913C, 914A									
Filter Hanger Kit	KGAWF0901DUC KGAWF1001DUC KGAWF1101DUC									
Category III Vent Kit	KGASW01012SP									
Gas Conversion Kit—Natural-to-Pro	KGANP1901IID KGAPN1401IID									
Gas Conversion Kit—Propane-to-Na	iturai			KGAPI	N1401IID					

<sup>\*</sup> Gas input ratings are certified for elevations to 2000 ft. For elevations above 2000 ft, reduce ratings 4 percent for each 1000 ft above sea level. In Canada, derate the unit 10 percent for elevations 2000 to 4500 ft above sea level.
† Capacity and AFUE in accordance with U.S. Government DOE test procedures.

<sup>‡</sup> Length shown is measured 1 way along wire path between unit and service panel for maximum 2 percent voltage drop.

\*\*\* Permissible voltage limits for proper furnace operation.

<sup>††</sup> Time-delay type is recommended.

<sup>†‡</sup> Control Board HUM terminal is 115v. All humidifiers require 24v for control. ICS—Isolated Combustion System

### AIR DELIVERY—CFM (Without Filter)\*

		EXTERNAL STATIC PRESSURE (IN. WC)							
UNIT SIZE	SPEED	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8
	High	1455	1390	1315	1250	1200	1100	1000	850
036050	Med	1225	1175	1125	1065	1000	930	830	725
	Low	955	935	910	860	805	735	650	535
	High	1565	1490	1425	1355	1280	1195	1095	1000
036075	Med	1410	1355	1315	1225	1160	1090	1000	895
	Low	1215	1190	1140	1090	1040	980	895	780
	High	1845	1785	1735	1670	1625	1560	1505	1435
048075	Med	1670	1630	1585	1550	1500	1435	1380	1320
	Low	1450	1420	1395	1355	1320	1280	1230	1165
	High	1945	1885	1795	1710	1615	1530	1415	1290
048100	Med	1640	1600	1545	1490	1410	1335	1230	1120
	Low	1340	1320	1295	1265	1220	1140	1050	905
	High	2245	2175	2105	2035	1990	1910	1825	1745
060100	Med	1955	1915	1875	1820	1760	1710	1640	1375
	Low	1470	1430	1410	1375	1330	1285	1235	1180
	High	2265	2210	2160	2090	2015	1940	1870	1790
060125	Med	2015	1965	1920	1870	1800	1735	1660	1565
	Low	1575	1525	1485	1450	1395	1315	1225	1170

<sup>\*</sup> Airflow values in cubic ft per minute (CFM).

# SERVICE TRAINING

Packaged Service Training programs are an excellent way to increase your knowledge of the equipment discussed in this manual, including:

- Unit Familiarization
- Maintenance
- Installation Overview
- Operating Sequence

A large selection of product, theory, and skills programs is available, using popular video-based formats and materials. All include video and/or slides, plus companion book.

Classroom Service Training plus "hands-on" the products in our labs can mean increased confidence that really pays dividends in faster troubleshooting, fewer callbacks. Course descriptions and schedules are in our catalog.

### CALL FOR FREE CATALOG 1-800-962-9212

[ ] Packaged Service Training	[ ] Classroom Service Training	
		A94328



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

UNIT MUST BE INSTALLED IN ACCORDANCE WITH INSTALLATION INSTRUCTIONS

Cancels: PDS 349H.50.3B